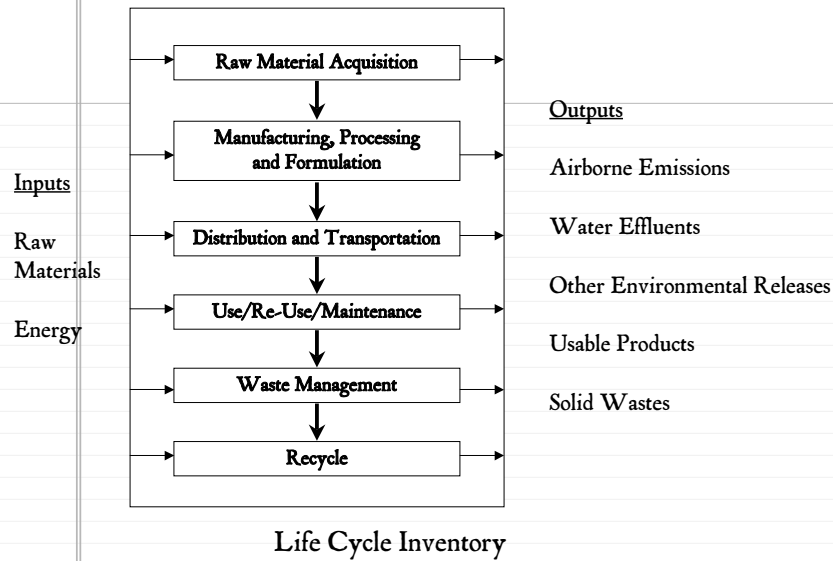
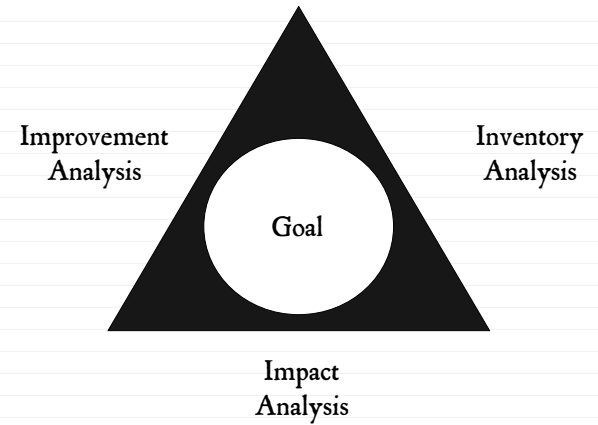


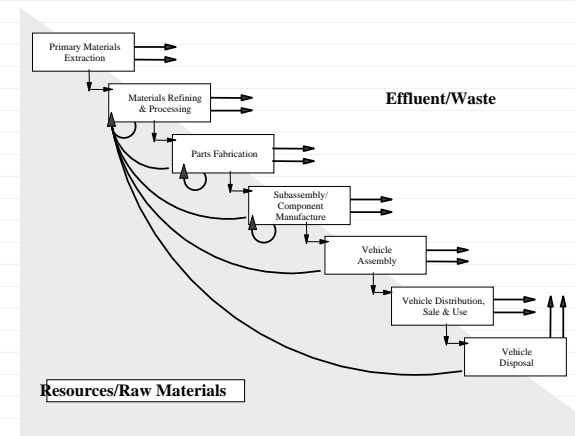
Valuation of Life Cycle Inventories The EPS System

ESD.123; 2006

Life Cycle Analysis: Three stage Process SETAC Life Cycle Framework



Complex When Dealing With A Real Problem



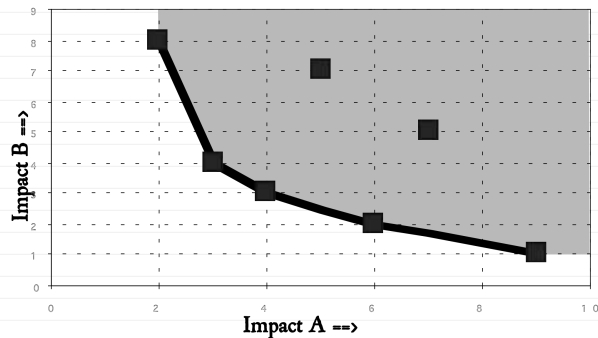
Inventory Analysis Goals

- ❑ To Establish Baseline Information for Specific Products or Activities
- ❑ To Rank the Relative Contributions from Specific Stages in Life Cycle
- ❑ To Understand Relative Environmental Burdens of Competing Products or Activities
- ❑ To Use as Guide for :
 - Process and Product Evaluation by Designers
 - Information and Assessment for Consumers
 - Guidelines and Indications for Government
- ❑ Issue of Valuation for Improvement Analysis

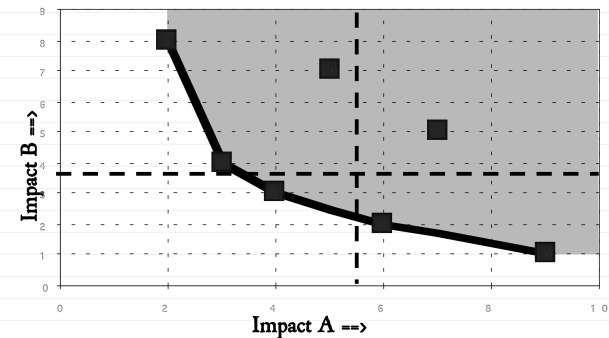
Improvement Analysis

- ❑ Based on Pertinent Metrics, Make Decisions to Improve Environment
- ❑ How to Decide Between Two “Evils:”
 - Product A, w/ 1,000 kg of CO₂ emissions? => Global Warming
 - Product B, w/ 3,000 kg of CO₂ emissions? => Global Warming
 - Product C, w/ 1,000 kg of SO₂ emissions => Acid Rain
- ❑ Valuation: Balance of Trade-Offs Between
 - Environmental
 - Economic
 - Technological / Engineering

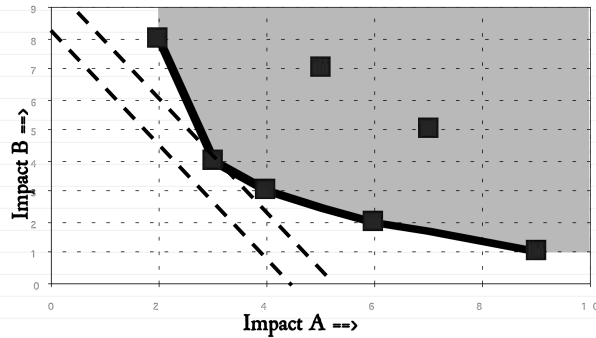
Improvement Analysis & Valuation



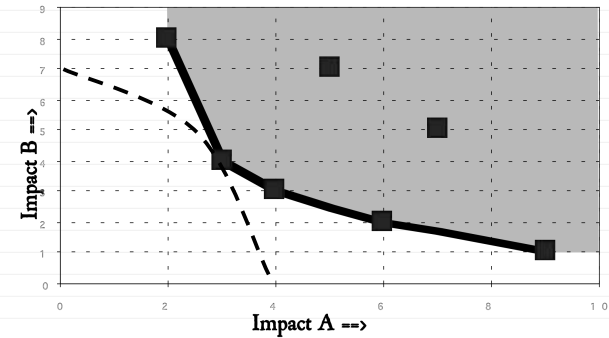
Screening



Indexing



More Complex Valuations



Impact Assessment

- Attempt to describe environmental consequences of the activity being studied
 - Accomplished by translating inventory into consequence (or impact)
- Aggregation of inventory information into fewer metrics
- Mechanics complex (and controversial)

Issues - 1

- Translating “emissions” into “impact”
 - CO₂ release → increased thermal absorption
→ raises terrestrial temperature
 - So what?
 - higher temps → increase desertification
 - increase glacial melting
 - increase ocean temperature
 - ...
- Cause and effect chains; necessary, but lengthy
 - Recall issues of scoping in inventory, leading to....

Issues - 2

- Which effects to track?
- ISO establishes 3 broad categories of concern
 - Resource use
 - Human health
 - Ecological consequences
- Objections
 - Complete list?
 - Double counting?

Impact Assessment

- Impact category definition
 - Which impacts are of concern
 - How to go from emissions to impacts
- Classification
 - Categorize impacts according to key environmental stressors (e.g. "global warming potential," etc.
- Characterization (or quantification)
 - What's the size of the impact?
- Valuation
 - Rank or aggregate for comparative assessment

Lots of approaches

- In the end, all trying to do the same thing

inventory of emissions → consequences of emissions
- Do it yourself?
- Or rely on others to do it for you.....

Environmental Priorities Strategy: EPS

- System Objectives
 - Introduce Environmentally Sound Product Development
 - Establish Common Database for Life Cycle Inventories
 - Develop PC-Based Tools for Eco- Product Design
 - Delineate Environmental Effects throughout Product Life
 - Inform & Educate Industrial Target Groups

Features of Environmental Priority Strategies

- Based on Swedish Parliament's Safeguard Subjects:
 - Biodiversity
 - Production (reproduction of biological organisms)
 - Human Health
 - Resources
 - Aesthetics
- “Environmental Burden” Determined For Activities & Processes

Features of Environmental Priority Strategies

- System Designed to Allow “Objective” Decisionmaking
- Monetization Reduces Complex Data To One Numerical Value
- “Environmental Load” Assigned To Each Resource, Emission & Activity On A Per Unit Mass Basis
- Load Applied For Each Element Of LCA Inventory & Summed

Institutional Features of EPS

- Scientific Analysis of Effects of Emissions
 - Done at Chalmers Institute
- Inventory Work To Be Done By Individual Firms
- Values From Various Sources

EPS Basic Principle

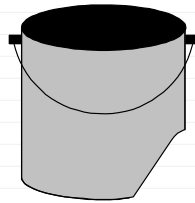
$$\text{Environmental Load Index} \times \text{Quantity} = \text{Environmental Load Value}$$

$$\text{Units for ELI: Environmental Load Units / quantity} \\ = \text{ELU / kg or ELU/part or ELU/ m}^2$$

$$\text{Units for ELV: Environmental Load Units} \\ = \text{ELU}$$

Case I: Polypropene Bucket

- Weight: 0.7 kg
- Material: Polypropene
 - Environmental Load Index: 0.68 ELU / kg
- Process: Injection Molding
 - Environmental Load Index: 0.08 ELU / kg



EPS Calculation of ELV for Bucket

Materials & Processes	ELV = ELI * Quantity
Material: Polypropene	0.68 ELU/kg * 0.7 kg = 0.48 ELU
Process: Injection Molding	0.08 ELU/kg * 0.7 kg = 0.06 ELU
Total Environmental Load Value:	0.48 ELU + 0.06 ELU = 0.54 ELU

Defined Safeguard Subjects

- Biodiversity
- Human Health
- Production
- Resources
- Aesthetic Values

"Unit Effects" for Safeguard Subjects

- Human Health: Unit Effects for CO₂
 - Excess mortality due to increased temperature in tropics
 - Temperature increase leads to flooding and therefore accidental deaths
 - Global warming leads to increased desertification; less food; more starvation

"Value Factors" for Unit Effects

- F₁ Relative Cost to Reduce 1 kg Emission
- F₂ Extent of Affected Area
- F₃ Regularity of the Problem
- F₄ Duration of Effect
- F₅ Significance of 1 kg Substance wrt Total

EPS Valuation Bases -- 1995

Biodiversity			
Impact	ELU of impact	sd factor	Notes
Extinction of medium sized animals and plants	1.0E+15	10	10 ELU per person per year; 1E+09 persons; 1E+05 years
General and global impact on biodiversity	5.0E+11	5	100 ELU per person; 5E+09 persons
Biological Production			
Impact	ELU of impact	sd factor	Notes
1 kg of crop seed	0.2	2	economic value
1 kg of wood	0.025	2	economic value
1 kg of meat or fish	1	3	economic value
1 kg of fresh water	0.003	4	economic value in areas with water deficiency

EPS Valuation Bases - 1995 (continued)

Energy			
Impact	ELU per impact	sd factor	Notes
1 MJ renewable electrical	0.02	2	economic value
1 MJ renewable thermal	0.01	2	economic value

Human Health			
Impact	ELU per impact	sd factor	Notes
1 excess death	1,000,000	10	normalized from several studies
1 man-yr painful morbidity	100,000	10	
1 man-yr other morbidity	10,000	10	
1 man-yr severe nuisance	1,000	10	
1 man-yr moderate nuisance	100	10	

EPS Valuation Bases - 2000

Impact Category - Human health	Category indicator	Indicator unit	Weighting factor	Un
1 Life expectancy	YOLL	Person-years	85000	
2 Severe morbidity	Severe morbidity	Person-years	100000	
3 Morbidity	Morbidity	Person-years	10000	
4 Severe nuisance	Severe nuisance	Person-years	10000	
5 Nuisance	Nuisance	Person-years	100	
Impact Category - Ecosystem proc	Category indicator	Indicator unit	Weighting factor	Un
1 Crop growth capacity	Crop	kg	0.15	
2 Wood growth capacity	Wood	kg	0.04	
3 Fish and meat production capacity	Fish and meat	kg	1	
4 Soil acidification	Base cat-ion cap	mole H+ -equivaler	0.01	
5 Production capacity for irrigation water	Irrigation water	kg	0.003	
6 Production capacity for drinking water	Drinking water	kg	0.03	

EPS Valuation Bases - 2000

3 Impact Category - Abiotic stock re	Category indicat	Indicator unit	Weighting facto	Un
1 Depletion of oil reserves	Fossil oil	kg	0.506	
2 Depletion of coal reserves	Fossil coal	kg	0.0498	
3 Depletion of natural gas reserves	Natural gas	kg	1.1	
4 Depletion of Ag reserves	Ag reserves	kg of element	54000	
5 Depletion of Al reserves	Al reserves	kg of element	0.439	
6 Depletion of Ar reserves	Ar reserves	kg of element	0	
7 Depletion of As reserves	As reserves	kg of element	1490	
8 Depletion of Au reserves	Au reserves	kg of element	1190000	
9 Depletion of B reserves	B reserves	kg of element	0.05	
10 Depletion of Ba reserves	Ba reserves	kg of element	4.45	
11 Depletion of Bi reserves	Bi reserves	kg of element	24100	

EPS Valuation Bases - 2000

74 Depletion of Tm reserves	Tm reserves	kg of element	9900	
75 Depletion of U reserves	U reserves	kg of element	1190	
76 Depletion of V reserves	V reserves	kg of element	56	
77 Depletion of W reserves	W reserves	kg of element	2120	
78 Depletion of Y reserves	Y reserves	kg of element	143	
79 Depletion of Yb reserves	Yb reserves	kg of element	1980	
80 Depletion of Zn reserves	Zn reserves	kg of element	57.1	
81 Depletion of Zr reserves	Zr reserves	kg of element	12.5	
4 Impact Category - Biodiversity	Category indicat	Indicator unit	Weighting facto	Un
1 Species extinction	NEX	dimensionless	1.1E+11	

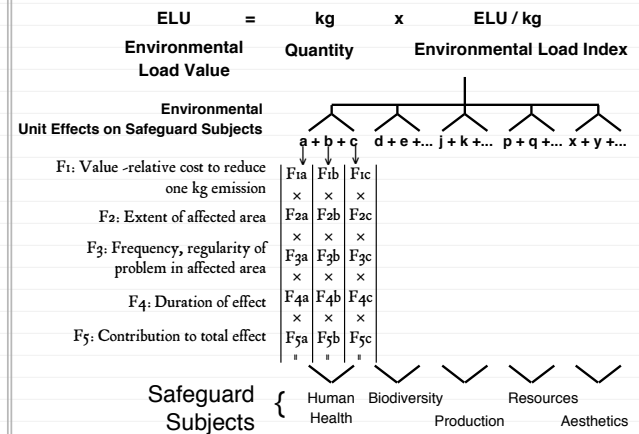
Environmental Load Index:

$$ELI = \sum_{k=1,5} \sum_{j=1,n} \prod_{i=1,5} F_{ijk}$$

safeguard subjects
unit effects
value factors

Units for ELI: Environmental Load Units / quantity
= ELU / kg or ELU/part or ELU/ m²

EPS Concept



EPS Estimated Emission Indices for CO₂ ELI

Substance	Activity	Safegd	Unit	Impact	F1	F2	F3	F4	F5	ELI	
	Subject	Effect	Type	Cost	Extent	Frequen cy	Duration	Contribution	(ELU/KG)		
CO ₂	air emiss	Health	Death: heat	Temp.	1E+06	-3E+06	1	100	2.9E-16	-0.087	
	air emiss	Health	Death: flood	Temp.	1E+06	1E+04	1	100	2.9E-16	0.00029	
	air emiss	Health	Death: starv	Temp.	1E+06	1E+05	1	100	2.9E-16	0.0029	
	air emiss	Health	Starvation	Temp.	1E+05	5E+07	1	100	2.9E-16	0.145	
	air emiss	Biodiversity	Decrease	Temp.	5E+11		1	2	100	2.9E-16	0.029
	air emiss	Production	^ wood	Temp.	2.5E-02	-7.2E+10	1	100	2.9E-16	-0.000522	
	air emiss	Production	^ crops	Temp.	2E-01	-2.3E+11	1	100	2.9E-16	-0.001334	
	air emission	Production	V crops	Temp.	2E-01	1.2E+10	1	100	2.9E-16	0.0000696	
									ELI =	0.0888734	

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Estimated Emission Indices: 2000 CO₂ ELI

	A	B	C	D	E	F	G	H	I	J	K
1	CO ₂										
2	1	Human health	1	Life expectancy YOLL	85000	5.90E+06	100	1.26E-16	7.43E-08	6.32E-03	
3	1	Human health	1	Life expectancy YOLL	85000	5.40E+09	1	1.26E-16	6.80E-07	5.78E-02	
4	1	Human health	1	Life expectancy YOLL	85000	4.50E+07	1	1.26E-16	5.67E-09	4.82E-04	
5	1	Human health	1	Life expectancy YOLL	85000	2.63E+06	100	1.26E-16	3.31E-08	2.81E-03	
6	1	Human health	2	Severe morbidity Severe r	100000	2.50E+09	1	1.26E-16	3.15E-07	3.15E-02	
7	1	Human health	2	Severe morbidity Severe r	100000	3.00E+08	1	1.26E-16	3.78E-08	3.78E-03	
8	1	Human health	3	Morbidity Morbidity	10000	2.50E+09	1	1.26E-16	3.15E-07	3.15E-03	
9	1	Human health	3	Morbidity Morbidity	10000	2.70E+09	1	1.26E-16	3.40E-07	3.40E-03	
10	2	Ecosystem product	1	Crop growth cCrop	0.15	6.00E+12	1	1.26E-16	7.56E-04	1.13E-04	
11	2	Ecosystem product	2	Wood growth cWood	0.04	-9.20E+12	1	1.26E-16	-1.16E-03	-4.64E-05	
12	2	Ecosystem product	2	Wood growth cWood	0.04	-3.12E+12	100	1.26E-16	-3.93E-02	-1.57E-03	
13	4	Biodiversity	1	Species extinct NEX	1E+11	1.00E+00	100	1.26E-16	1.26E-14	1.39E-03	
14											1.09E-01 /kg

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ELU s for Processes

For Process: $ELU = [ELI] * [Inventory] * [Quantity]$

▪Matrix Multiplication

–ELI Dimensions: $1 \times n$

– With n emissions, resources used

–Inventory Dimensions: $n \times m$

– With m subprocesses represented

–Quantity dimension - Scalar

–Input by User

Summing Subprocesses: $ELU(\text{process}) = \sum ELU(\text{subs})$

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Environmental Load Value For Steel Grill Opening Panel

Material/Product	Process/Activity	Environmental Load Unit	Quantity	Environmental Load Value
Production Galv. Steel	Manufact	0.98 ELU/kg	9.0 kg	8.82 ELU
	Stamping	0.06 ELU/kg	9.0 kg	0.54 ELU
	SpotWeld	0.004 ELU/spot	48 spots	0.19 ELU
Steel Scrap	Painting	0.01 ELU/m ²	0.6 m ²	0.01 ELU
	Recycled Material	-0.92 ELU/kg	3.0 kg	-2.76 ELU
Product Use Fuel /Petrol	Manufact/Combustion	0.82 ELU/kg	48 kg	39.36 ELU
Disposal Galv. Steel	Material	-0.92 ELU/kg	6.0 kg	-5.53 ELU
			TOTAL:	40.64 ELU

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Environmental Load Value: GMT Composite Grill Panel

Material/Product	Process/Activity	Environmental Load Unit	Quantity	Environmental Load Value
Production				
GMT- Comp	Manufact	0.58 ELU/kg	4.0 kg	2.32 ELU
	Pressing	0.03 ELU/kg	4.0 kg	0.12 ELU
	Painting			
GMT- Comp	Recycld Matl	-0.58 ELU/kg	0.3 kg	-0.17 ELU
Product Use				
Fuel /Petrol	Manufact/Combustion	0.82 ELU/kg	29.6 kg	24.27 ELU
Disposal				
GMT- Comp	Energy Reuse	-0.21 ELU/kg	3.7 kg	-0.78 ELU
TOTAL:				25.76 ELU

Limitations of EPS

- ❑ Monetary Value of Each Resource and Emission Determined By:
 - Market Prices
 - Government Allocations
 - Contingent Valuation
- ❑ Money As A Measure of Value
 - Implies Construction of Linear Value Function
 - Each Unit Effect Adds Linearly to Final ELI
 - Independent of Size of Each Unit Effect

Basic Valuations - EPS

Activity	Impact	ELU	sdNotes
Valuations set up with the EPS system - propagating throughout			
Biodiversity	Extinction of medium sized animals and plants	1.0E+15	10 ELU / person / yr 1E+09 persons, 1E+05 years
	General and global impact on biodiversity	5.0E+11	5 100 ELU / person 5+E09 persons
Production	1 kg crop seed	0.2	2
	1 kg of meat or fish	1	3 economic value
	1 kg of wood	0.025	2
	1 kg of freshwater	0.003	4 in areas with water deficiency
Energy	1 MJ renewable electrical	0.02	2
	1 MJ renewable thermal	0.01	2
Health	1 excess death	1000000	10 normalized
	1 man-yr painful morbidity	100000	10
	1 man-yr other morbidity	10000	10
	1 man-yr severe nuisance	1000	10
	1 man-yr moderate nuisance	100	10

Resource Consumption ELI Table

Activity	Subject	Effect	Impact	Value of effect-ELU	Extension	stddev	Contribution/stddev	Index
Fossil gas	restauring	estate	all	Land use				0.4
Oil	restauring	estate	all	Land use	0.2	2	1.5	1
Coal	restauring	estate	all	Land use	0.025	4	1.5	1
Ag	Alternative resource	all	all	0.025	875000	2	1	21875
Al	Alternative resource	all	all	0.025	3 571429	2	1	0.089288
Au	Alternative resource	all	all	0.025	35000000	2	1	875000
Co	Alternative resource	all	all	0.025	3043 478	2	1	76.08695
Cr	Alternative resource	all	all	0.025	350	2	1	3.75
Cu	Alternative resource	all	all	0.025	1206 897	2	1	30 17243
Fe	Alternative resource	all	all	0.025	3.5	2	1	0.0875
Mn	Alternative resource	all	all	0.025	38 88889	2	1	0.972222
Mo	Alternative resource	all	all	0.025	58333 33	2	1	1458 333
Ni	Alternative resource	all	all	0.025	972 2222	2	1	24 30556
Pb	Alternative resource	all	all	0.025	7000	2	1	175
Pt	Alternative resource	all	all	0.025	14000000	2	1	350000
Rh	Alternative resource	all	all	0.025	70000000	2	1	1750000
Sn	Alternative resource	all	all	0.025	4666 667	2	1	1166 667
Ti	Alternative resource	all	all	0.025	15 90909	2	1	0.397727
V	Alternative resource	all	all	0.025	466 6667	2	1	11 66667
Zn	Alternative resource	all	all	0.025	853 6585	2	1	21 34146

Air and Water ELIs (part 1)

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	
54	Table 7	Estimated indices for emissions to air and water														
55	Substance	Activity	Safeguard Subject	Env Effect	Impact Type	Time Frame (yr)	F1 value relative value	F2 extension	F3 frequency stdev	F4 duration	F5 contribution	ELI	ELU	ELU	ELU	
56	CO	em to air	all	temperature	equv CO2	100	0.000000	1	1	1	1	1	3400	2	302.1636	
57	CO	em to air	human health/mobility	population	100	0.000000	125000	3	1	1	1	1	1.0E-11	10	1.25	
58	CO	em to air	all	greenhouse	CO2 equiv	100	0.000000	1	1	1	1	1	1	1	0.079607	
59	CO	em to air	all	oxidant	effluent equv	100	0.0005	0.7	1	1	1	1	1	1	0.000205	
60	CO	em to air	health	nuisance	CO conc	1	100	7.5E-08	3	0.1	0.01	5	6.0E-13	10	0.00045	
61	CO	em to air	health	mobility	CO conc	1	10000	7.5E-08	3	0.001	5	0.01	5	6.0E-13	10	0.00045
62	CO	em to air	all	CO2 effect	CO2 equiv	100	0.000000	1	1	1	1	1	1	1	0.079607	
63	CO	em to air	all	oxidant	effluent equv	100	0.0005	0.7	1	1	1	1	1	1	0.000205	
64	Total ELI >	0.07955														
65	CO	em to air	health	nuisance	CO conc	1	100	7.5E-08	3	0.1	0.01	5	6.0E-13	10	0.00045	
66	CO	em to air	health	mobility	CO conc	1	10000	7.5E-08	3	0.001	5	0.01	5	6.0E-13	10	0.00045
67	CO	em to air	all	CO2 effect	CO2 equiv	100	0.000000	1	1	1	1	1	1	1	0.079607	
68	CO	em to air	all	oxidant	effluent equv	100	0.0005	0.7	1	1	1	1	1	1	0.000205	
69	Total ELI >	0.07955														
70	CO	em to air	health	nuisance	CO conc	1	100	7.5E-08	3	0.1	0.01	5	6.0E-13	10	0.00045	
71	CO	em to air	health	mobility	CO conc	1	10000	7.5E-08	3	0.001	5	0.01	5	6.0E-13	10	0.00045
72	CO	em to air	all	CO2 effect	CO2 equiv	100	0.000000	1	1	1	1	1	1	1	0.079607	
73	CO	em to air	all	oxidant	effluent equv	100	0.0005	0.7	1	1	1	1	1	1	0.000205	
74	Total ELI >	0.07955														
75	CO	em to air	health	excess mof	temperature	100	1000000	3000000	5	1	1	1	1	1	2	-0.087
76	CO	em to air	health	excess mof	temperature	100	1000000	10000	10	1	1	1	1	1	2	-0.0029
77	CO	em to air	health	excess mof	temperature	100	1000000	100000	10	1	1	1	1	1	2	-0.0023
78	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
79	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
80	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
81	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
82	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
83	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
84	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
85	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
86	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
87	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
88	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
89	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
90	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
91	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
92	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
93	Total ELI >	0.00073														
94	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
95	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
96	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
97	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
98	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
99	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
100	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
101	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
102	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
103	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
104	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
105	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
106	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
107	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
108	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
109	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
110	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
111	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
112	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
113	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
114	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
115	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
116	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
117	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
118	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
119	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
120	Total ELI >	0.2														

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Air and Water ELIs (part 2)

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	
101	Total ELI >	0.2														
102	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
103	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
104	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
105	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
106	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
107	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
108	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
109	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
110	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
111	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
112	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
113	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
114	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
115	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
116	CO	em to air	health	excess mof	temperature	100	1000000	1000000	10	1	1	1	1	1	2	-0.0023
117	CO	em to air	health	excess mof	temperature	100	1000									

Using EPS - Step 3 (or 1): Describe The Process Steps For Each Alternative

ELI-96.WK1									
	M	X	V	Z	AA	AB	AC	AD	AE
1	Example Comparison								
2									
3									
4				Material	ELI				
5			Process	Affected	Value	Units			
6	Raw	Matls	Extract/Refine	Steel	0.976	ELU/kg			
7			Extract/Refine	Al	3.955	ELU/kg			
8			Extract/Refine	SMC	0.939	ELU/kg			
9	Manufacture		Stamping	Steel	0.064	ELU/kg			
10			Stamping	Al	0.072	ELU/kg			
11			Forming	SMC	0.147	ELU/kg			
12			Welding	Steel	0.001	ELU/weld (6 welds/ft)			
13			Weld & Bond	Al	0.025	ELU/ft			
14			Bond/Attach	SMC	0.021	ELU/ft			
15			Paint	All	0.011	ELU/m2			
16	Disposal		Recycle	Steel	-0.913	ELU/kg			
17			Recycle	Aluminum	-3.793	ELU/kg			
18			Recycle	SMC	-0.082	ELU/kg			
19			Landfill	SMC	2.76E-03	ELU/kg			
20	Use	Use	Vehicle		6.658	ELU/kg vehicle transported 200,000 km			
21									
22									

Using EPS - Final Comparison

Find the mass of material used in each step
(or the relevant rate of use) ...

				AB	AC	AD	AE
23				Steel Inner	SMC Inner	SMC Inner	Aluminum Outer
24				Steel Outer	Steel Outer	Aluminum Outer	
25				Inner	Outer	Outer	
26				Outer	Outer	Outer	
27	Raw	Matls	Extract/Refine	Steel	1.0	1.0	6.1
28			Extract/Refine	Al			23.73
29			Extract/Refine	SMC		5.63	5.63
30	Manufacture		Stamping	Steel	1.15	0.64	
31			Stamping	Al			
32			Forming	SMC		0.88	
33			Welding	Steel	10	0.05	
34			Weld & Bond	Al			
35			Bond/Attach	SMC			
36			Paint	All	0.01	0.21	0.21
37	Disposal		Recycle	Steel	-16.44	-9.13	
38			Recycle	Aluminum			-22.76
39			Recycle	SMC		-0.49	-0.49
40			Landfill	SMC		0.02	0.02
41	Use		Use	Vehicle	19.85	106.53	79.9
42							
43			Total		122.18	114.54	88.06
44			Net use		2.33	8.01	8.16
45			If incinerated		2.33	7.50	7.65

... multiply by the process ELI ...

... and add to get the environmental loads.